DENSURF HR 800

Silicone Resin

PRODUCT DESCRIPTION

Densurf HR 800 is a heat-curable methyl-phenyl polysiloxane resin.

- Uses for solvent-borne heat and corrosion resistant paints.
- Provides thermal resistance up to 600-650 °C when formulated with suitable pigments and fillers.
- Completes touch-free dry in 1 hour at ambient temperature.

APPLICATIONS

Industrial and Protective Coatings:

- Barbeque/stove
- Muffler
- Industrial Chimney
- Industrial Furnace
- Pipelines
- Storage Tanks

MPA Aliphatic Hydrocarbon Ethyl Alcohol Butyl Acetate Butyl Alcohol Xylene Soluble Partly Soluble Not Soluble

STORAGE

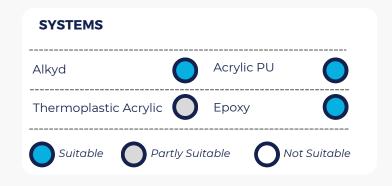
- Store between 5°C-35°C.
- The shelf life is at least 12 months in the unopened original packaging from the date of manufacture when stored at recommended conditions.
- Close the packaging cap tightly after use.
- Keep away from moisture to avoid gelation.
- WARNING! Contact with directly metal reduce shelf life
- WARNING! Keep away from acids, heat and moisture.



TECHNICAL PROPERTIES

- Chemical Structure: Methyl-phenyl polysiloxane resin
- Solid Content(10min., 160 °C): 50±2%
- Appearance*: Hazy-light yellow liquid
- Density (20 °C): 1.020 ±0.010 g/ml
- Viscosity (25°C): 70 ±30 mPas
- Solvent: Xylene:Isobutanol (15:1,by weight)
- Phenyl/Methyl Ratio: 1.1

* The performance of product are not affected by haziness.



DOSAGE

Recommended amount; 30-50 % (by weight as supplied based on total formulation)

Note: Amounts mentioned above are just a recommendation. Please make laboratory tests to specify the optimum amounts.

PROCESS RECOMMENDATION

- Curing time, 250°C / 30 min.
- Heat resistance tests must be applied under dry heat.
 Resin should not be exposed to direct flame.
- It can be cold-blended with suitable organic resins.
- Recommended with metallic pigment to get heat resistance up to 650 $^{\circ}\text{C}$
- Polar solvents such as isobutanol and butyl acetate can be used with xylene in formulation.
- Surface pre-treatment is needed.

